

APPENDIX G

Gypsum Removal Protocol

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GYPSUM REMOVAL PROTOCOL

This Gypsum Removal Protocol is attached as Appendix G and incorporated by reference into the settlement ("Settlement Agreement") between the Commonwealth of Massachusetts and New Ventures Associates LLC ("New Ventures") executed on April 30, 2009 and filed in conjunction with the final judgment in *Commonwealth of Massachusetts v. New Ventures Associates, LLC*, Suffolk Superior Court, Civil Action No. 06-0790 C ("Final Judgment").

New Ventures may accept for placement as final grading material at the Crow Lane Landfill construction and demolition fines and residual material ("C&D Material") that has been produced at Wood Waste of Boston, Inc. ("Wood Waste") provided:

1. the C & D Material was processed in accordance with the January 2006 gypsum removal protocol New Ventures provided to the City of Newburyport Health Department, a true and complete copy of which is appended to this Appendix G as Exhibit 1;
2. corporate officers authorized to sign and bind New Ventures certify in writing in accordance with 310 CMR 19.011(1) that the C & D Material was processed and will be shipped in accordance with the provisions of this Appendix G; and
3. any and all C&D Material that either contains any visible gypsum wallboard or emits hydrogen sulfide odors verified by Jerome Meter readings shall not be sent to or accepted by the Crow Lane landfill for placement as shaping or grading.

EXHIBIT - 1

**WOOD WASTE OF BOSTON
PROCEDURE FOR REMOVAL
OF
GYPSUM WASTE PRODUCT
FROM
RECYCLING WASTE STREAM
JANUARY 2006**

1. Letter sent to Wood Waste customers regarding changes in policy described below.
2. Customers are to segregate gypsum products from other construction demolition debris at jobsite and ship to Wood Waste via separate containers. Gypsum will be shipped to a secure landfill unprocessed. Customers will be charged increased rates for the gypsum waste.
3. Mixed construction debris/gypsum loads delivered to Wood Waste containing more than 50% gypsum will be segregated from the recycling waste stream and shipped to a secure Landfill unprocessed. Customers will be charged an increased rate.
4. Wood Waste inspector will make final decision as to which loads will be designated for shipment to secure disposal and which ones will be hand processed and run through the recycling operation.
5. Mixed loads accepted by Wood Waste at Construction Demolition rates will be processed by Wood Waste before recycling as follows:
 - a. Remove large pieces of gypsum board by bobcat grapple.
 - b. Remaining pieces not accessible for removal by equipment will be hand picked by manual labor and segregated for shipment to secure landfill
 - c. Remaining wood, metal and other construction debris will be sent through recycling process.